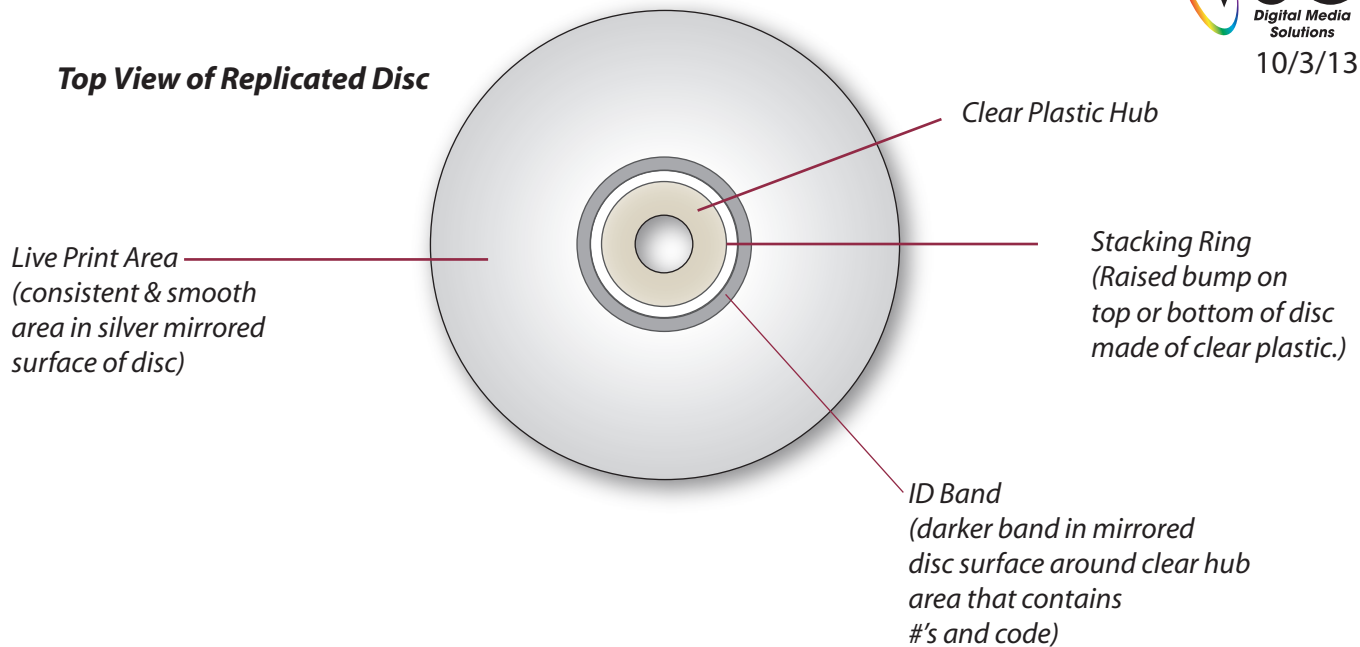


# General Specifications Replicated Disc Printing



## Artwork for printing on replicated disc's:

- Download the appropriate template for the type of disc the artwork will be printed on (CD, DVD, CD-R or DVD-R) from [www.vsginc.net/templates](http://www.vsginc.net/templates) or contact your customer service representative.
- Keep all artwork, text and logos in the "Live Print Area" as shown in the above diagram or as indicated by the template in the layer labeled as: **"DESIGN ART HERE"**
- Keep artwork elements and text out of the stacking ring area as it may distort when printed and produce undesirable results.
- Assess the need to print a white flood under the artwork.  
*\*\*\*It is recommended that a white flood be used for full disc as it provides a consistent surface for printing over the clear hub area.*
- Artwork for printing on replicated disc's must not be larger than 118mm at the outer edge dimension and must stop at 18mm in the center which is as close as possible to the hole in the center of the disc that can be printed.
- If printing over the silver surface of the disc, keep artwork and vital text elements in the program area of the disc.